

NEW FEED ROLL SIZES FOR BOSTITCH OR CRITTENDEN
SEMI-AUTOMATIC STITCHERS ARE AS FOLLOWS:

UPPER ROLL IS 4" DIAMETER
LOWER ROLL IS 4-1/2" DIAMETER

IT IS RECOMMENDED THAT THE ROLLS BE REPLACED IN SETS
TO MAINTAIN EQUAL SURFACE SPEED BETWEEN ROLLS.

FAILURE TO DO THIS WILL RESULT IN PROBLEMS SUCH AS:

RAPID ROLL WEAR DUE TO SLIPPAGE ON BOX.
SKEWING OF BOX AS IT IS BEING STITCHED.
UNEQUAL SPACING OF STITCHES.

NEVER MIX SEVERELY WORN UNDERSIZE ROLLS WITH NEW ROLLS!

TO MAINTAIN THE CORRECT SPEED RATIO, USE THE FOLLOWING:

MULTIPLY LOWER ROLL DIA. BY .8888 TO GET PROPER MATCHING
UPPER ROLL DIA.

MULTIPLY UPPER ROLL DIA. BY 1.125 TO GET PROPER MATCHING
LOWER ROLL DIA.